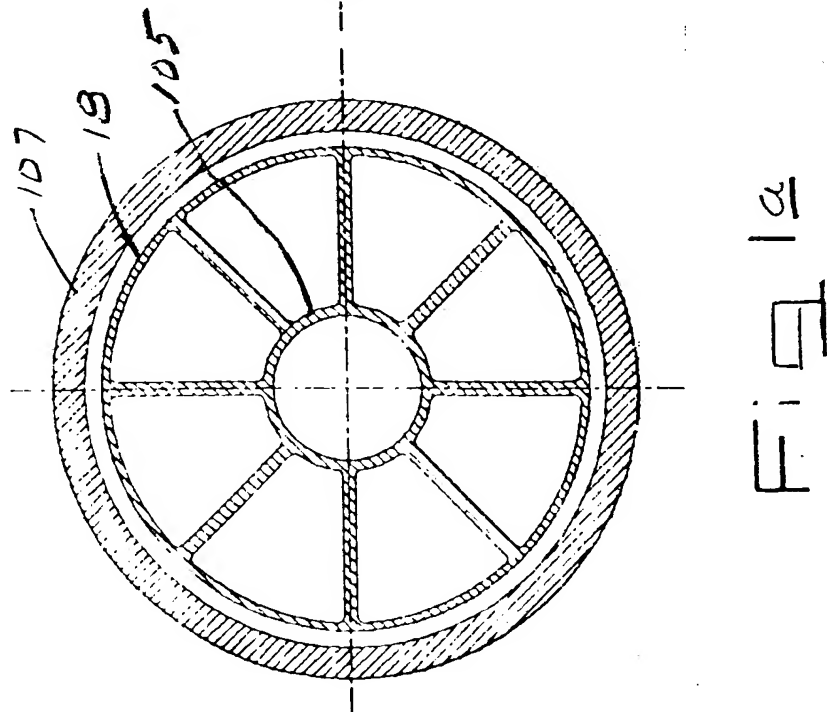
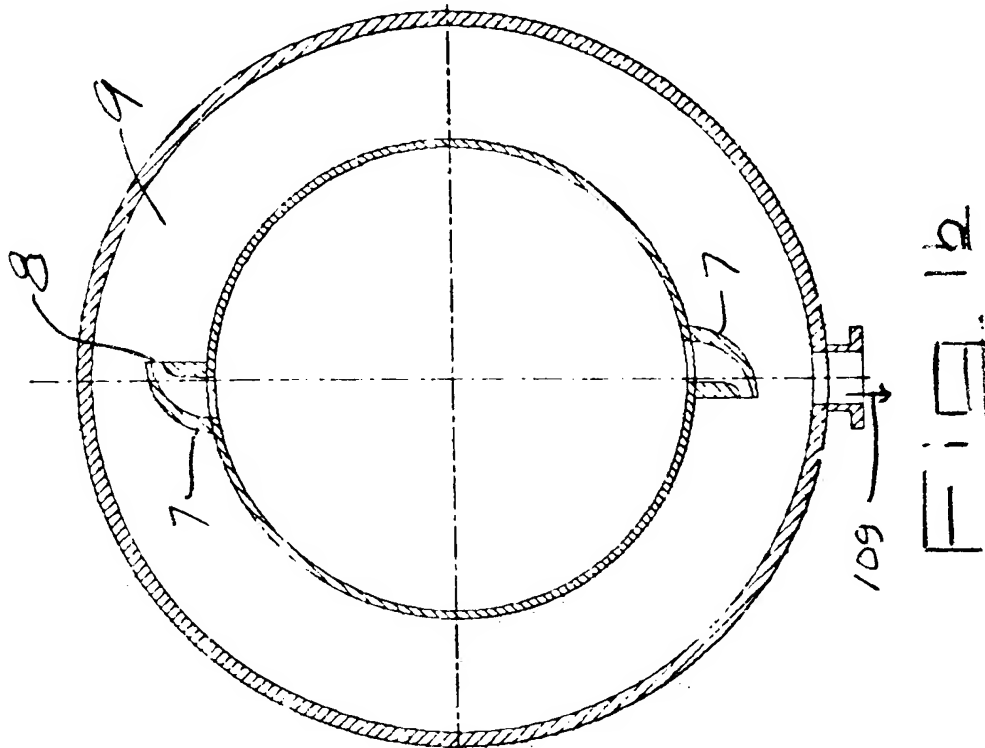
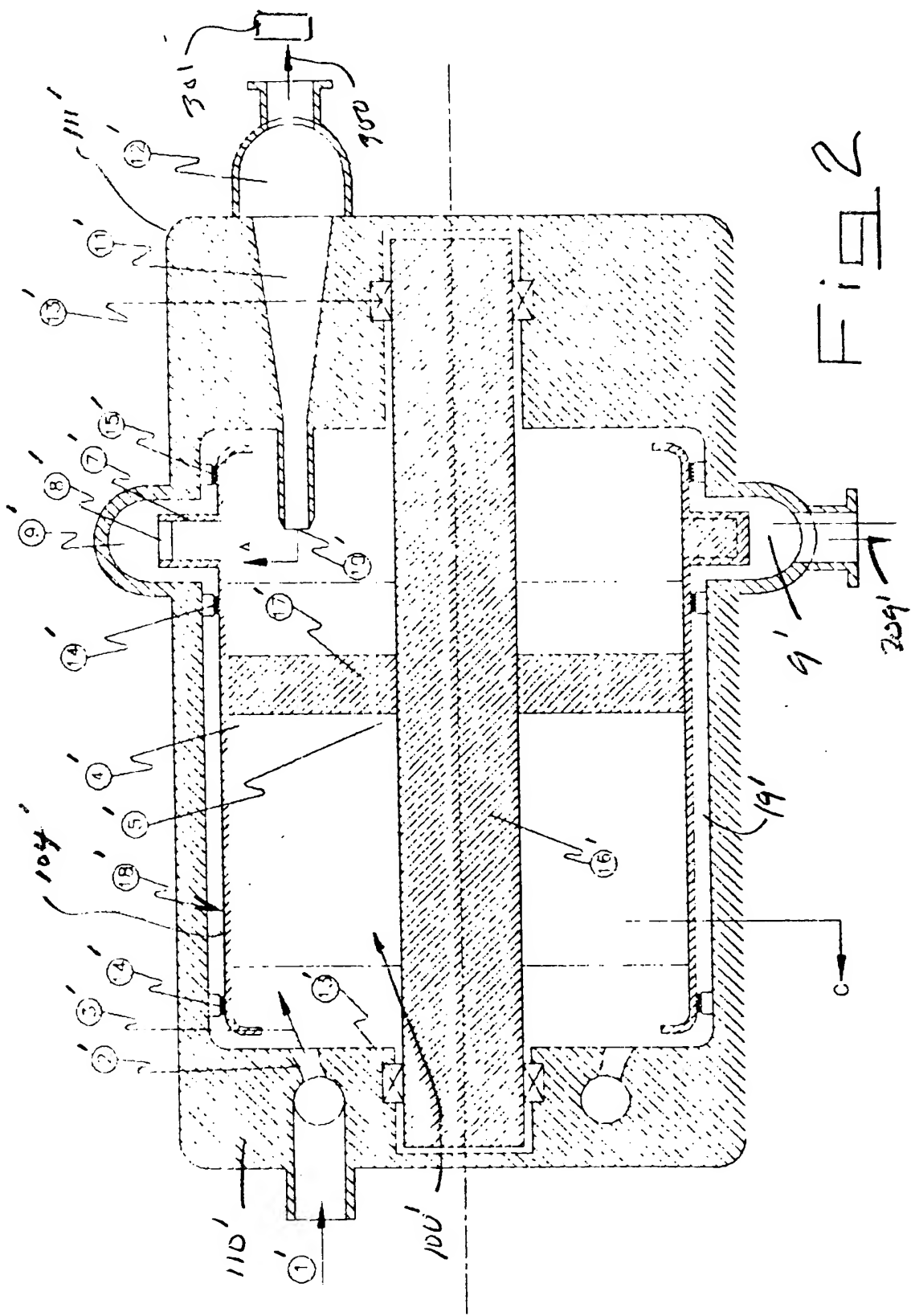


2-7





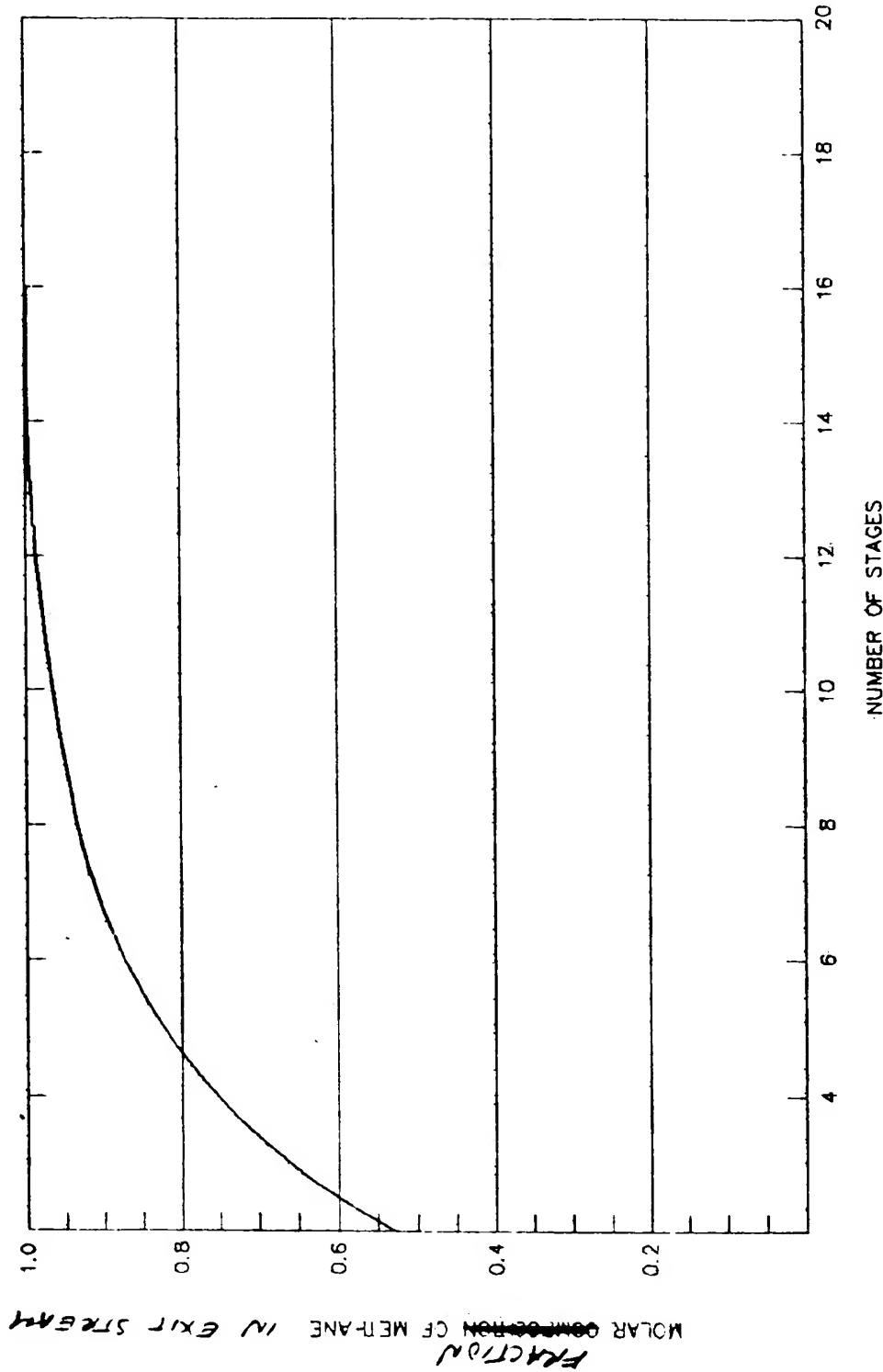


FIGURE 4 FINAL CONCENTRATION OF METHANE IN EXIT STREAM VS. NUMBER OF STAGES
 THESE CURVES SHOW THE EFFECT OF INCREASING THE NUMBER OF STAGES
 ON THE FINAL METHANE CONCENTRATION LEAVING THE CASCADE.

FOR AN INITIAL CONCENTRATION OF 0.3.

Methane CASCADE

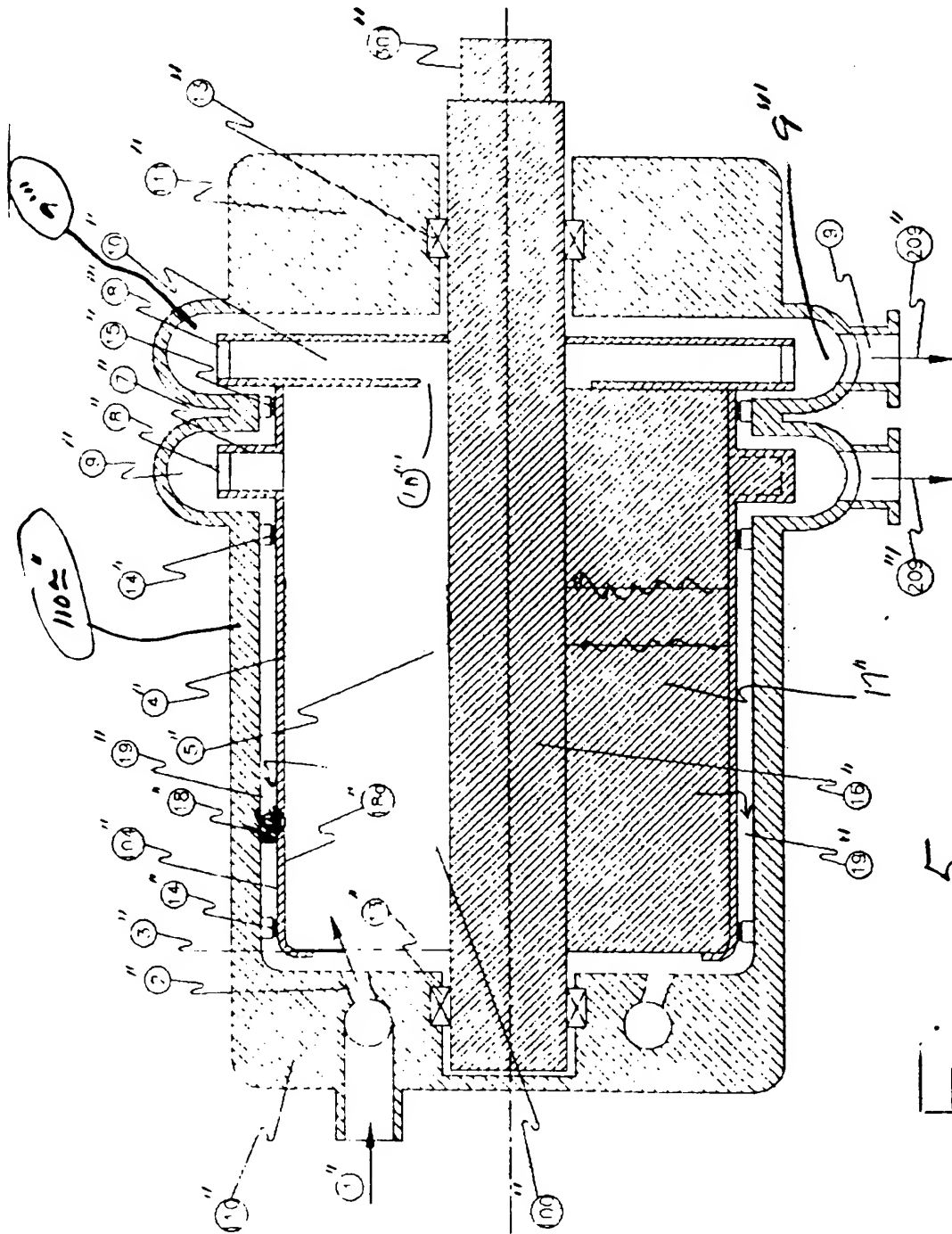


Fig 5

